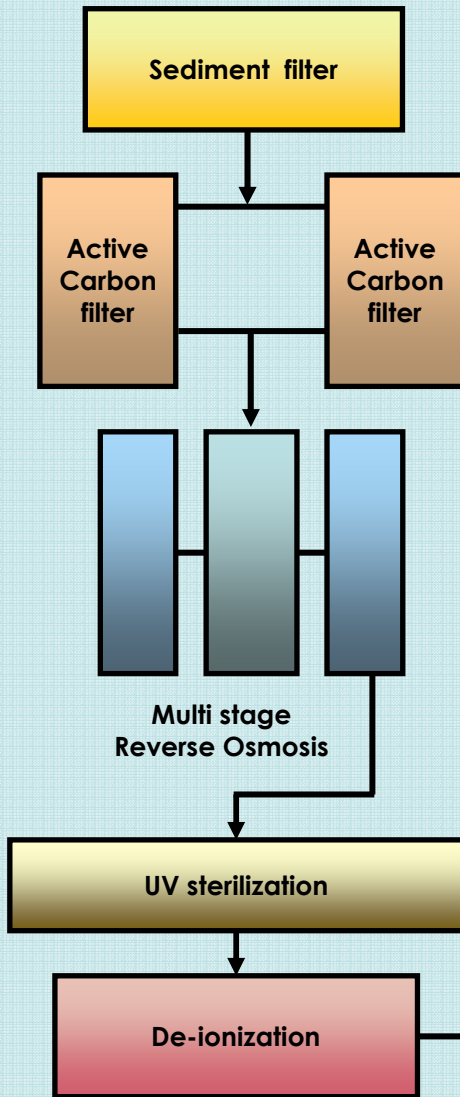


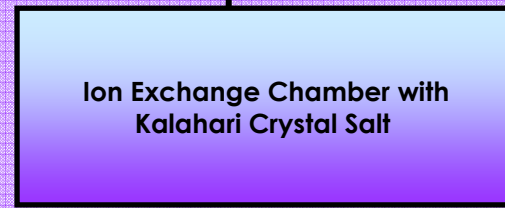
The journey to Happy Water



STAGE 1: ULTRA-PURIFY



STAGE 3: RE-MINERALIZE



STAGE 2: RE-ENERGIZE & RE-VITALIZE

